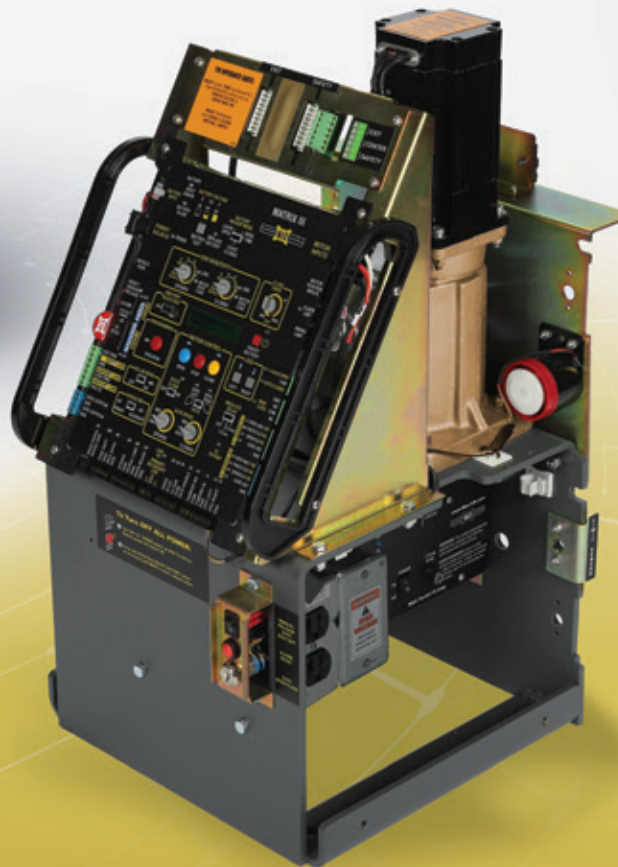




# 1200 FS PRO

## FAIL SAFE

High Traffic Commercial  
Brushless DC Slide Gate Operator  
The Maximum Level of Gate Control



5 YEARS WARRANTY  
PLEASE READ  
WARRANTY POLICY

TRUE SECURITY... DSP MOTION CONTROL... HIGH PERFORMANCE  
SAFETY SENSORS REQUIRED FOR UL 325 2018



## **MECHANICAL SPECIFICATIONS**

- Max 1200 FS PRO Slide Gate Operator dimensions (14.5" W x 19" D x 25.5" H) 7.5" chain height
- Heavy duty direct drive gear box Size 50, 20: 1 gear ratio
- ✔ Max 1200 FS PRO capacity 1200lbs /25ft long gate speed 12" per second for class I II, III and IV
- ✔ Independent Opening and Closing speed control
  - Direct gear drive (no internal chains, belts, or pulleys)
  - Corrosion protection gold zinc coating and electrostatic powder coating applied
- ✔ Continuous cycle at extreme temperature ranges—overheating not possible
- ✔ Intelligent ramp-up and ramp-down for smooth operation
- ✔ Selectable short or long ramp-down
  - Shipping weight of Max Slide Gate Operator: Max 1200 FS PRO (152 lbs)
- ✔ Programmable virtual OPEN & CLOSE limit (Limits auto-set in the event of a total power loss)

## **ELECTRICAL SPECIFICATIONS**

- ✔ Mechanical Release: Local switch, keypad, or any dry contact relay will release dynamic braking, allowing gate to be pushed back in case of emergency (see page 4)
- ✔ Brushless DC motor equivalent to 1 1/4 HP AC motor
- ✔ Programmable gate speed controls, 16 selectable speeds
- ✔ Automatic gate position reset requires optional magnets and sensors or when using virtual limits, positive stops on both gate directions
  - Modular system design for ease of service
  - Switchable 115/230 voltage selection
- ✔ Adaptive DSP control for advanced brushless DC motion control
- ✔ Real time performance analyzer and event log (OBD PORT and Black Box) 8000 events including the history of error failure
- ✔ LCD display that report past and recent errors
- ✔ Low voltage wiring capabilities for remote power up 500 ft (no battery needed)
- ✔ 'Solar Ready' battery module with built-in advanced solar regulator
  - Intelligent power management system with energy saver mode
- ✔ Built-in 12vdc and 24vdc outputs
  - Gold contact input connections and automobile grade connectors
- ✔ Selectable open timer 0 to 60 seconds with 'timer off' option
  - -4F to 165F (-20C to +74C) operational temperature range including battery performance without needing a heater

✔ = Unique to Max Slide Gate Operator Series

- Robust lightning protection up to 20KVolts and 10KAmps on all inputs and outputs (44 channels) including loop detector input connections
- ✔ Motor overcurrent safety shut off for additional protection
- ✔ This operator includes a battery backup module providing on average 200 cycles in case of power failure
  - Three modes of selectable battery backup functions
  - State machine design electronics with ultra-fast microprocessor
  - On-board three button station

## ***SECURITY SPECIFICATIONS***

- ✔ High traffic intuitive loop management system for better security
- ✔ Advanced security features with built-in audible and remote alarms
  - Magnetic lock control relay outputs with selectable delay times
- ✔ Tamper-alert relay output triggers "on" if gate is forced open
- ✔ Audible alarm if gate is tampered with or ERD is triggered for higher security
- ✔ Gate partial open recorder. Programmable inputs allow partial open cycles for high traffic gates while providing complete open cycles for emergency vehicles
  - Lockable cover with key lock release to prevent intruders and vandalism
- ✔ Built-in transaction buffer for high security 8000 events as well as error messaging file
- ✔ Gate status outputs for gate monitoring
- ✔ Advanced anti-tailgate feature provides higher security
- ✔ Optional Chain Drop Sensor detects unauthorized chain drops if you will use magnets option
- ✔ Fire Department Compliance allows gate to auto-open upon loss of AC power or battery depletion

## ***SAFETY SPECIFICATIONS***

- ✔ Adaptive obstruction sensor for much better gate safety system. 16 selectable sensitivity settings
- ✔ UL 325/991 compliant Class I, II, III, and IV. CSA approved
- ✔ Dynamic magnetic brake system stops the gate immediately to prevent damage to obstructions
  - Built-in advanced entrapment protection and alarm output
  - Built-in gate-in-motion alarm for industrial applications
- ✔ Optional normally close or 10K safety inputs (most safety inputs in the industry)

✔ = Unique to Max Slide Gate Operator Series

# MAX 1200 FS PRO

## High Traffic Commercial Brushless

### 24 V DC Sliding Gate Operator-

Fail safe, back drivable manual operation upon loss of AC power or battery depletion

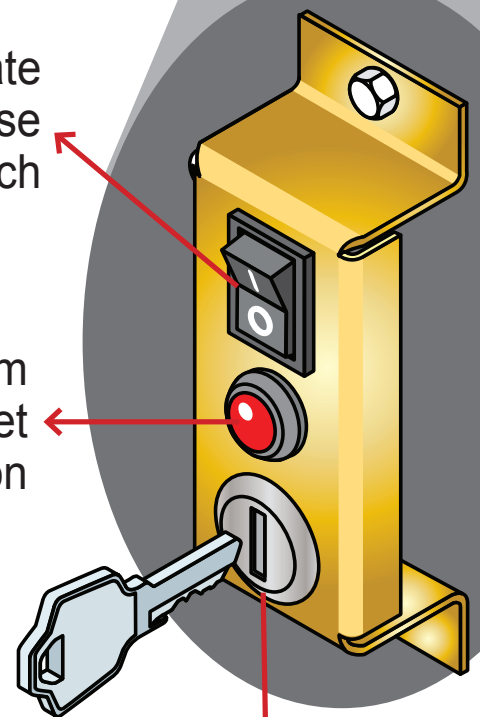
- Local keyed manual disconnect - allows gate to be pushed back
- Remote keyed manual disconnect - allows gate to be pushed back from outside the property by keypad or any dry contact command
- Dynamic braking system, in closed position, will fight back if unauthorized push back is attempted.
- Audible alarm and relay out trigger when unauthorized entry (push back) is attempted
- 25 ft #40 Nickel Plated Chain & Brackets
- Programmable virtual limit
- **Optional magnetic limits sensors available**
- **Patent No. US 9,406,207 B2**

**Input AC Power/Amps** - Switchable: 115VAC / 6 Amp, Single Phase or 230AVC / 2 Amp, Single Phase



Gate Release Switch

Alarm Reset Button



Electronic Gate OPEN/CLOSE

## JOG SWITCH

- If the Battery Backup is set to one time open or leave open, the operator's braking system will be released allowing the gate to be pushed back in case of catastrophic failure.
- The Electronic Gate Open / Close is used to disengage the operator's braking system for 15 minutes with local key or remote key switch wired into the jog inputs on the motor controller.
- The Gate Release Switch can also disengage the operator's braking system for 15 minutes.
- After 15 minutes gate operator returns to normal operation.

# MAGNETIC LIMIT SENSING TECHNOLOGY

## OPTIONAL FEATURE

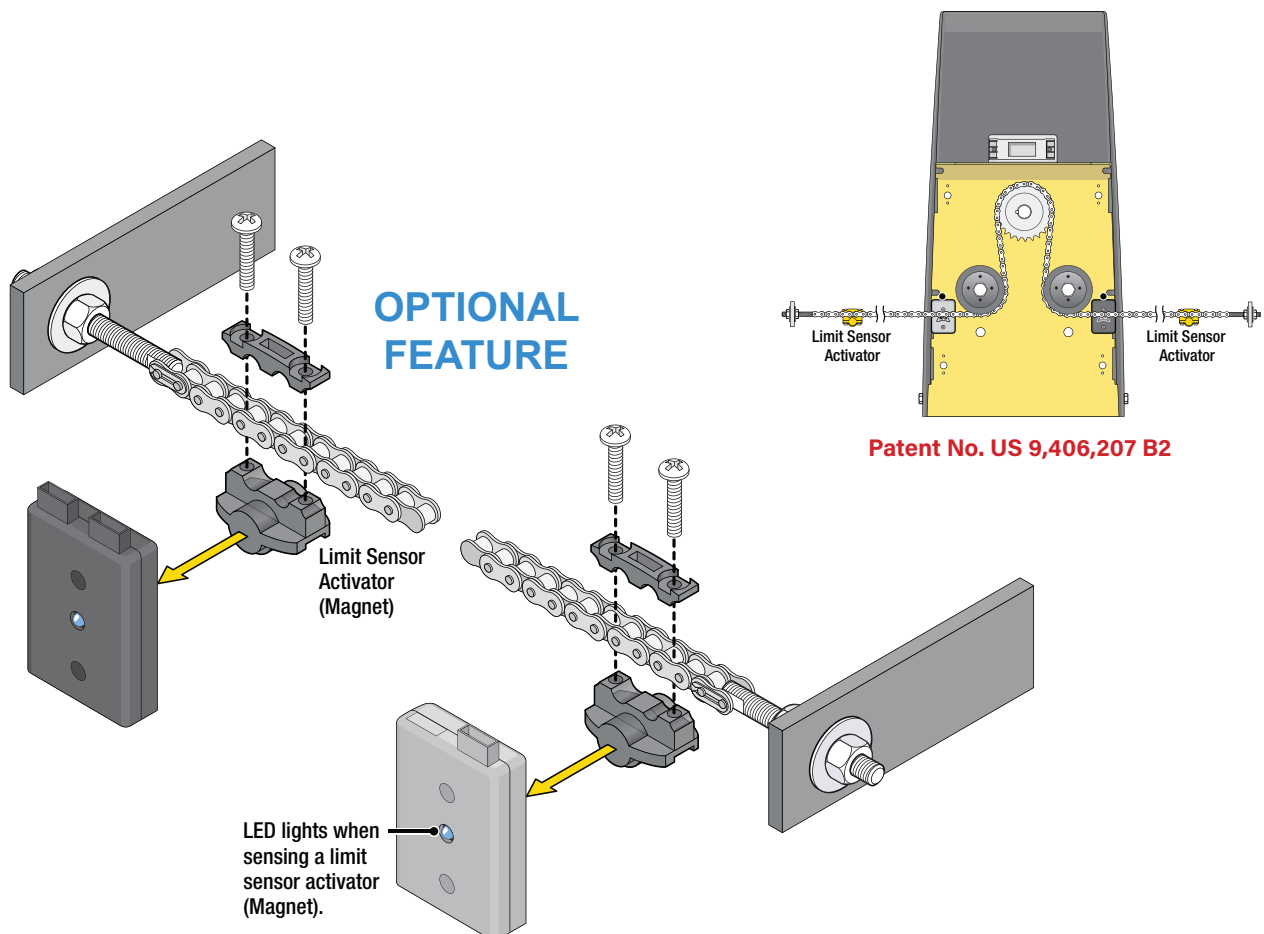
The typical gate operator tends to lose its set position after a period of time, but Max Sliders employ technology that eliminates this problem.

The open/close limit placement for the Max Slide Operator works using magnetic sensing technology. Limit Sensor Activators (magnets) are placed on both sides of the chain to indicate the gate's "open" and "closed" position. The magnets trigger the sensors when they align.

The advantage of this method of limit sensing includes precise position sensing regardless of chain slack as well as eliminating many mechanical moving parts.

Max Slide Gate Operators' magnetic sensing technology is not the operator's sole method of determining gate limit positions. Once the open/close positions are set via Limit Sensor Activators, the primary method the operator recognizes open/close positions is with its Brushless DC Hall Effect magnetic sensing.

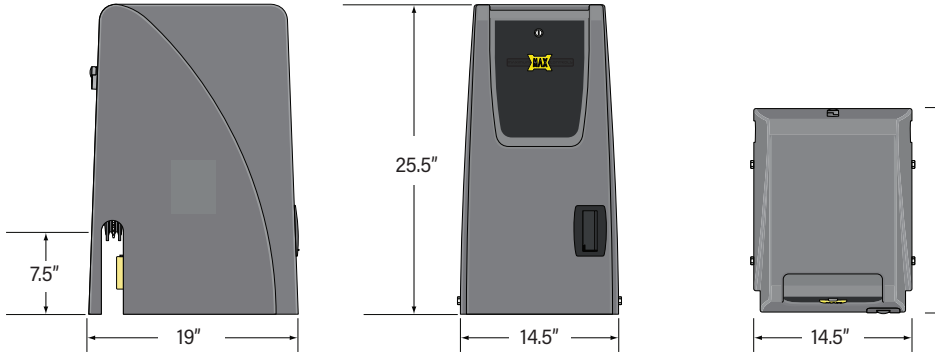
Hall Effect sensors, which reside in the motor, identify over thirty precise rotational positions during every inch of gate travel, utilizing the Limit Sensor Activators as an additional resource. Simultaneously employing the Hall Effect with the Limit Sensor Activators ensures the gate to open/close in the same position it was set to for years to come.





**OPTIONAL**

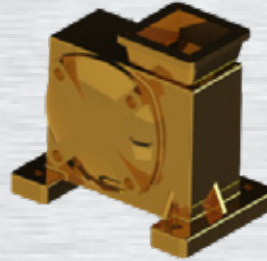
**Steel Cover for  
1200 FS PRO**



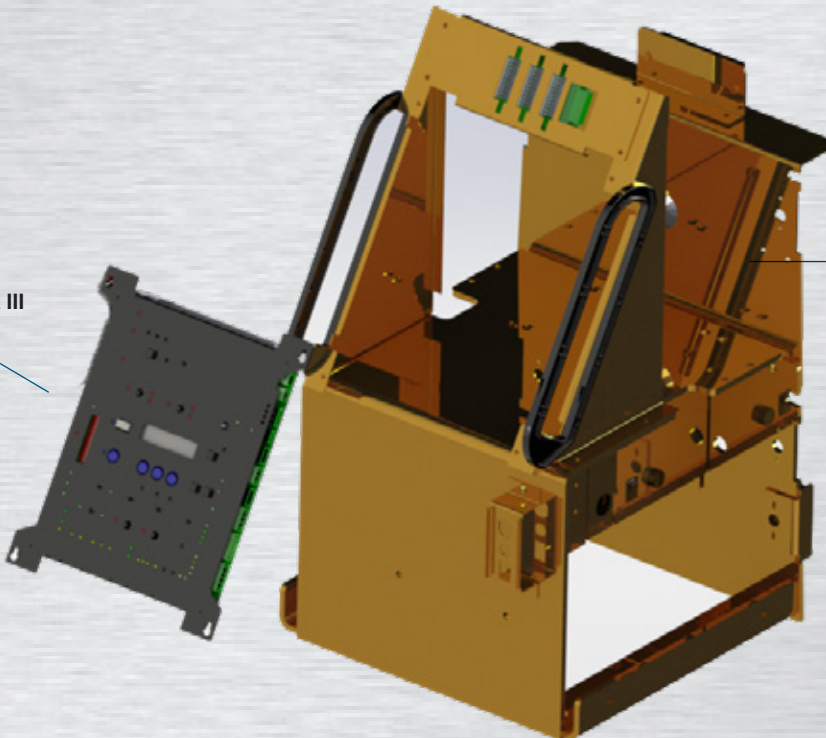
**Brushless DC Motor Equivalent  
to 1 1/4 HP AC Motor  
6 Million Cycle  
35,000 Hrs.  
Life Expectancy.  
Integrated Hall Effect Encoder**



**Heavy Duty  
Gear Box  
Constant Lubrication  
Using Special Gear Oil**

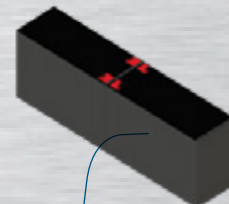


**Advanced Matrix III  
Controller**



**Heavy Duty 1/4"  
Cold Rolled Steel  
Frame Fully Welded  
and Gold Zinc Plated**

**AGM Battery Back-up  
Can Operate the Gate for a  
Minimum of 100 Cycles**





## **APPLICATION USE**

**After ten years in business here 10 reasons Maximum Controls is a technological leader in the industry.**

- Long life motor capable of 5 million cycles
- The most robust lightning protection available in the industry
- Branded reliability
- Dependable diagnostic tools, LCD display and USB download
- The most quiet machines on the market
- Superior gate control and motion, true RPM ramp up, ramp down
- Reliable battery back up standard on all models
- Years of reliable operation in extreme temperatures, Phoenix to Winnipeg
- The only proven solution to windy conditions
- Direct gear drive, super quiet, minimum moving parts

These are just a few of many reasons you should consider Maximum Controls



## **GEARBOX**

The Max Slide Gate Operator Series implements 3 various gear boxes depending on the model.

**Max 1200 FS PRO: Size 50, 20 to 1, High Efficiency, Heavy Duty Cast Iron Gearbox.**

The Max 1200 FS PRO gate operator gearbox is highly efficient; producing maximum torque, maintaining a low amperage draw by reducing resistance, and providing super silent operation.

The rugged cast iron housing, bronze gears, and double sealed heat-treated solid shafts have been designed by a team with over 40 years of experience in the gearbox industry. High speed ball bearings and a synthetic oil bath keep the operator functioning flawlessly through extreme temperature ranges without need for belts, chains or pulleys—which are subject to wear—raising maintenance issues. We invite you to compare Maximum Controls' gearboxes to any other gate operator manufacturers.



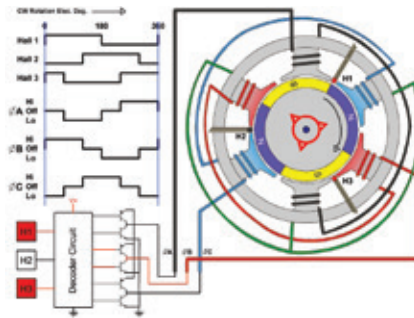


## **BRUSHLESS DC MOTOR**


The brushless DC motor in the Max 1200 FS PRO Slide Gate Operator uses "Hall Effect" magnetic sensing to identify precise rotational positions during gate movement. That's over 30 samples per inch of gate travel. Using this positional feedback, intelligent ramp-up and ramp-down of the gate speed is employed to minimize stress on all mechanical components.

Hall Effect Sensors are utilized to identify the position of the gate at any given moment, synchronizing the gates to open and close at the same speed. This technology is combined with a dynamic magnetic brake system which stops the gate instantly when colliding with an obstacle.

Our brushless DC motors can withstand and operate in extreme high temperatures up to 165F (+74C); this surpasses any other motor technology we know of in the market today.



The Max brushless DC motor's torque is equivalent to a 1 1/4 HP AC output torque motor and can operate approximately 35,000 hours, which is about 6 million cycles. This means the motor can last for decades to come. Maximum Controls stands behind our motors with a 5-year warranty.



Brushless motors controlled by DSP is the same motor technology used in advanced robotics for automobile assembly.

## **MOTOR CONTROL TECHNOLOGY**

Maximum Controls' brushless dc motor control enables precision movement that traditional brushed motors can not replicate. For example, no overcoasting. This ability is crucial in bi-parting slide gates on the same track, as well as catch posts or columns that can't be avoided.

Another advantage of precise gate control is the ability to stop instantly. In an emergency situation, this is critical. When a safety edge is struck, stopping on a dime to reduce risk of injury or damage to equipment is imperative. Our motor control technology is absolutely the most advanced on the market.

## ***ADVANTAGES OF BRUSHLESS DC MOTOR***

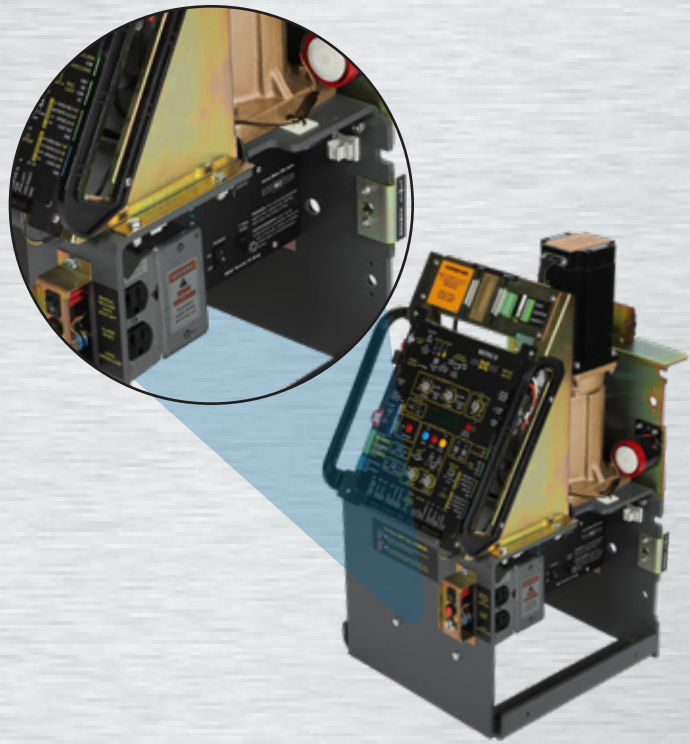
FEATURE	BRUSHED DC MOTORS	BRUSHLESS DC MOTOR MAX
Commutation	Mechanical	Electrical
Maintenance	High	Very Low
Electronic Noise EMI	High	Super Low
Life	Short	Much Longer 6,000,000 Cycles
Speed/Torque Characteristics	Moderately Flat	Flat (Enables Operation at All Speeds)
Efficiency	Medium	High
Motor Speed	Limited Speed Control	Variable Speed Control
Audible Noise	High at High Speeds Because of Brushes	Super Quiet
Drive Complexity	Inexpensive	Advanced DSP Control
Loss of Torque Due to Aging	Yes	No
Energy Consumption	Higher	Lower
Magnetic Hall Sensors	No	Yes (30 samples per inch of gate travel)

## POWER SUPPLY

Max Slide Gate Operator's power supply utilizes a 15 Amp torroid and power management board. The power supply is designed such that it is not overstressed under any extreme load or temperature conditions. The power supply input accepts 115 or 230 voltage via selection switch. During gate operation, the battery is not utilized while AC is present, thus preserving the life of the battery.

### Input AC Power/Amps -

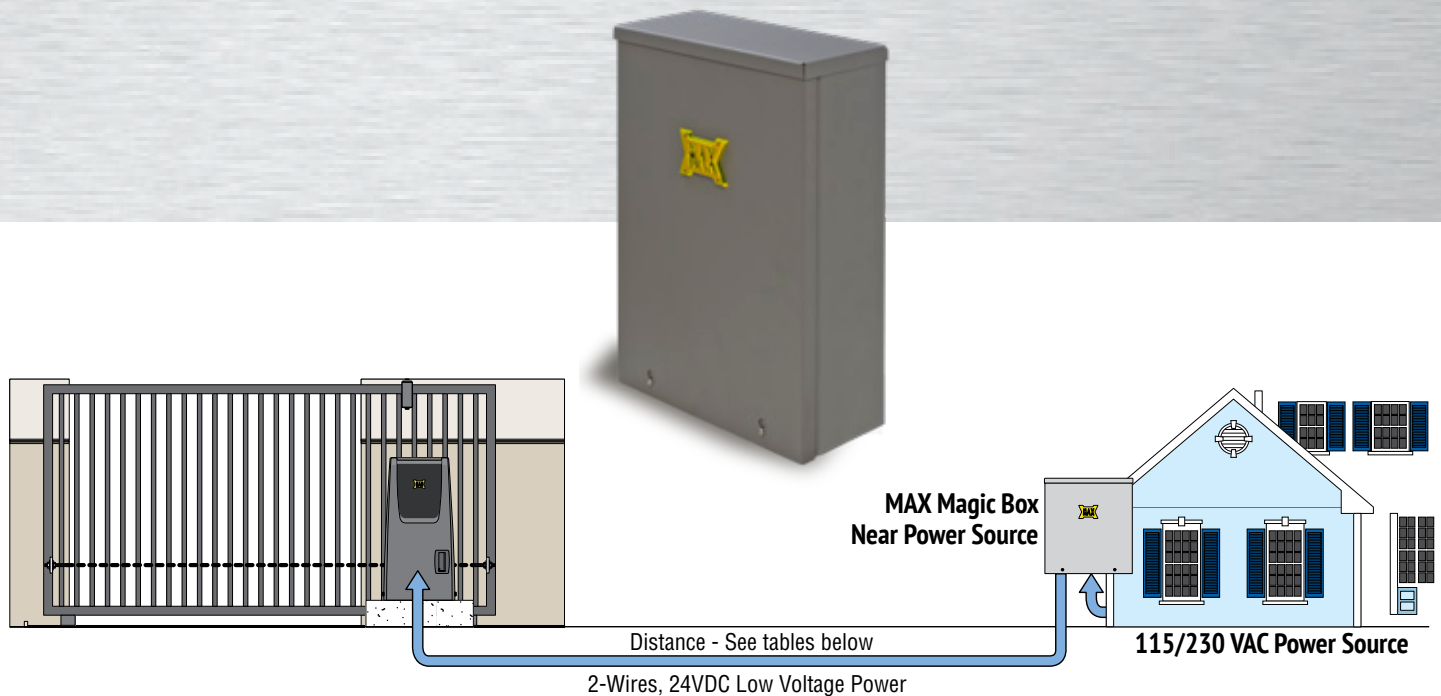
Switchable: 115VAC / 6 Amp, Single Phase  
or 230AVC / 2 Amp, Single Phase



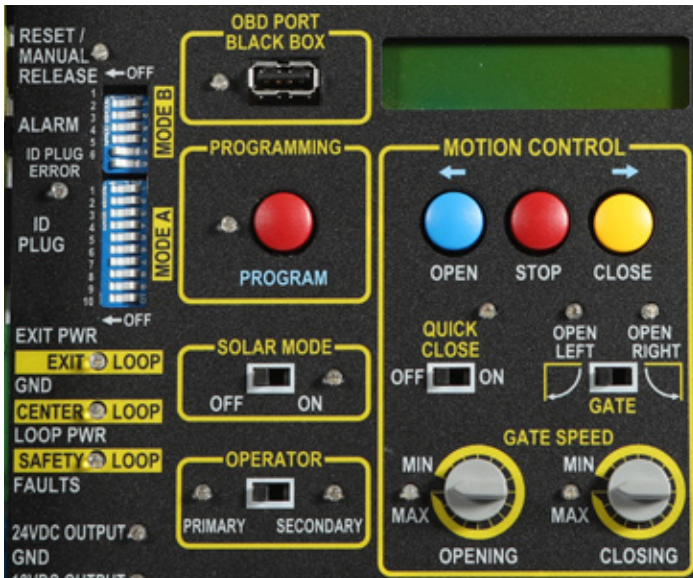
## MAGIC BOX

The Max MAGIC BOX feature can save thousands of dollars in trenching and costly permit fees. Unforeseen complications like rock formations or utility lines that have to be trenched around can be avoided by using the Magic Box. This feature is a power management system that does not rely on battery power and as a result the battery life is not compromised.

Because the Magic Box does not rely on the batteries as a booster, the gate remains operational regardless of whether the batteries are malfunctioning or the batteries are removed. This technology is unique only to Maximum Controls.



# BLACK BOX, USB DIAGNOSTICS



One of the primary goals of the Max 1200 FS PRO is to provide the most secure, easiest to maintain gate operator with higher gate speed motion and advanced loop management.

Max 1200 FS PRO uses non-volatile memory to continuously log performance characteristics and input/output events. A service technician can access this data via USB port to download the event history, quickly diagnosing complex or intermittent problems that traditionally have been very difficult to isolate and repair.

By plugging in a USB thumb drive into the USB port, all the diagnostic history will download, working as a "Black Box" to diagnose what occurred. The event history is stored as a .TXT document which can be emailed to the factory for, if necessary, on-site diagnosis. The .TXT file is a log of the most recent 8000 events reported by each module to the central logger.



## ADVANCED SECURITY FEATURES:

### Tamper Alert and Gate Disable

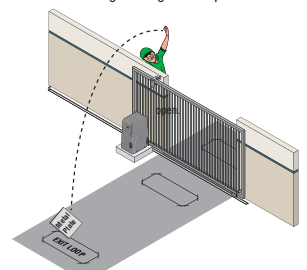
Maximum Controls' patented Tamper Alert triggers a relay when an unauthorized entry attempt by chain-drop or gate movement has occurred. It's simple, if someone cuts the chain the magnet falls off the sensor and the Tamper Alert relay activates. The relay command can trigger an audible alarm, a burglar alarm system or other devices with relay inputs such as a security cameras.

Unique to all Maximum Controls gate operators is the Gate Disable feature which disables normal open commands from devices like a keypad box or exit loop. Gate Disable prevents someone from breaking into a property by tampering with the inputs in a keypad box or triggering the exit loop with a piece of metal to open the gate. The Gate Disable feature is useful when a gated area needs to be secured from all BUT emergency vehicles and/or other authorized vehicles. When Gate Disable is turned ON it gives the occupants 3 minutes BEFORE arming, allowing enough time to leave the property. If there is an attempt to open the gate in an unauthorized manner, the gate will not open but will sound an alarm and trigger the Tamper Alert relay.

**GATE DISABLE** prevents breaking into a keypad box and trying to trigger the wires to get the gate to open.

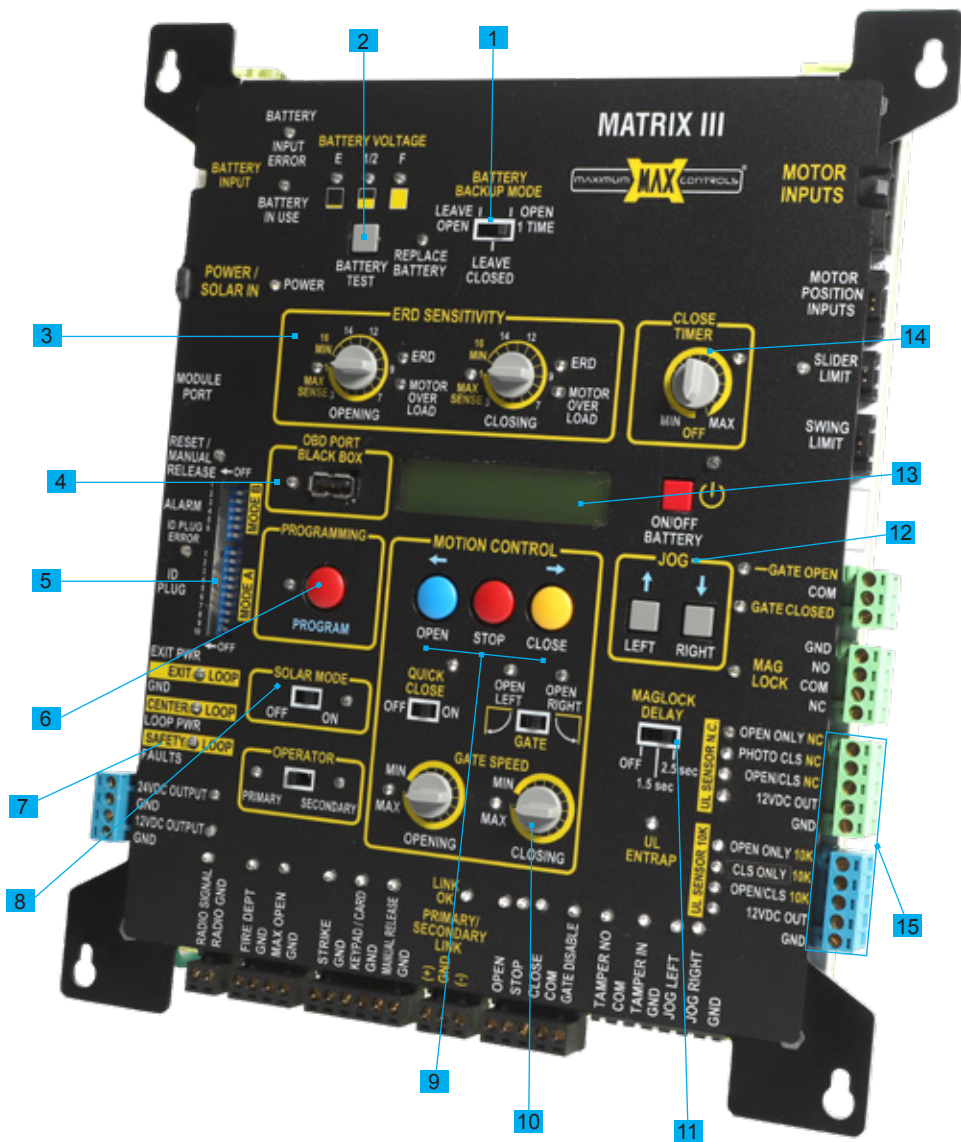


**GATE DISABLE** prevents trying to trigger the exit loop to get the gate to open.

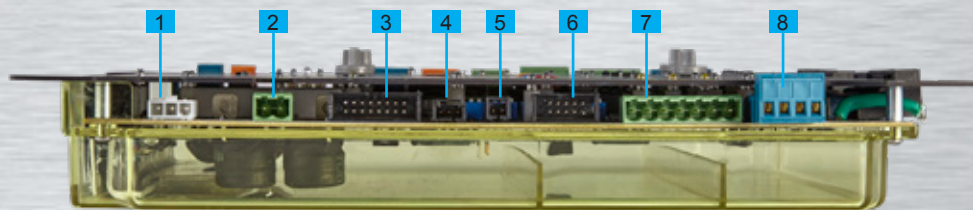


**EXIT LOOP**  
Gate Disable can be activated with a key switch or a 7-day timer. Examples for using Gate Disable would be: during vacation time at a residential home or when a business is closed and no one is available to monitor the property.

# CONTROL FEATURES AND CONNECTIONS



1. Battery backup mode switch
2. Battery test switch
3. ERD Sensitivity
4. OBD Port
5. DIP Switches
6. Program Button
7. Loop Status
8. Solar Mode Application
9. Motion Control Buttons
10. Closing gate speed
11. Maglock Delay
12. Jog Open/Close
13. LCD Display
14. Close Timer Switch
15. Safety sensor ports for both N.C type and 10k type sensors. Up to 12 sensors support 2018 compliant. 10k sensor inputs allow direct wiring to 10k edges and require less wiring for 10k wireless edge receivers.



- |                      |   |
|----------------------|---|
| 1. Battery Input     | 5. UL Alarm                                   |
| 2. Power/Solar Input | 6. ID Plug                                    |
| 3. Module Port       | 7. Loop Rack Input                            |
| 4. Reset             | 8. 12vdc & 24vdc limited current power output |

# LIGHTNING PROTECTION



The Max Slide Gate Operator Series offers the most robust lightning protection available in the industry. The Max Slide Gate Operator Series protects all peripheral inputs, loop inputs, power inputs, relay outputs, and all communication lines (over 44 channels of protection) in 1/1,000,000,000 of a second. With special emphasis on power supply protection, the Max Slide Gate Operator Series is guaranteed to withstand any lightning hit more than 50 feet away. Truly protected like no other operator in the world.

# **Maximum Controls LLC Warranty and Return Policy Max 1200 FS PRO**

## **Section I Coverage**

- a. 5 years on all components
- b. 1 year on batteries
- c. 1 year on idler sprockets

## **Section II Not Covered**

- a. Damages due to flooding
- b. Damages due to fire
- c. Damages due to negligence i.e. leaving the cover off in the rain, improper wiring of AC or peripheral systems
- d. Damages due to product misuse i.e. gate and operator combination mismatch
- e. Damages due to vandalism

## **Section III RMA Shipping Policy**

- a. Maximum Controls LLC will pay for return shipping via standard ground UPS or USPS FOB CA on all RMA's within one year of Distributor's purchase
- b. Any form of "Expedited Shipping" on any RMA will be paid by Distributor

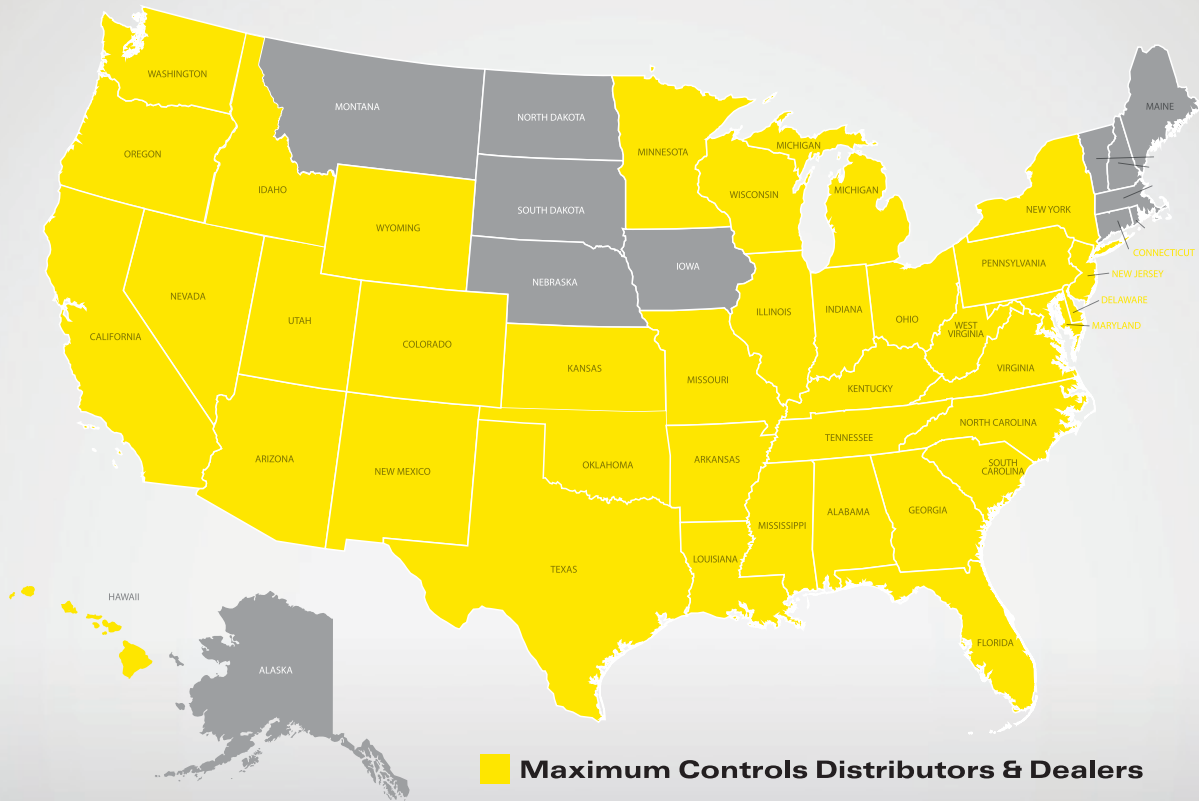
## **Section IV Product Returns**

- a. Products must be in original, resalable condition with all warranty information, manuals, and original packaging.
- b. A re-stock fee of 10% will be charged on all returned products.
- c. All returned products must reference a Maximum Controls RMA number or it will be refused.
- d. Maximum Controls is not responsible for freight charges associated with returned merchandise.





www.Max.US.com



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Independent Dealer or Distributor